

# tesa® HAF 58476

150µm black reactive structural bonding film

### **Product Description**

tesa HAF® 58476 is a reactive heat activated structural bonding film based on phenolic resin and nitrile rubber. This black double sided tape has no backing. It is protected by a strong paper liner.

It is activated by heat and pressure applied during the assembly process

#### **Main features:**

- Extremely high performance, even on small bonding areas and thin design gaps
- Reliable and ageing-resistant bonds
- Very low oozing ratio
- Suitable for long-term applications that are exposed to heavy stress
- Free of halogen and compliant with current ROHS standards

## **Application Fields:**

- tesa HAF® 58476 is especially recommended for bonding of metal components to metal surfaces or heat resistant plastics, e.g. SUS or AL to PI, PMMA or ABS
- Constructive bonding inside electronic devices
- FPC bonding
- Button fixation
- Camera lens and bezel mounting
- Bonding of decorative metal components

# Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

#### **Product Construction**

Color black

Total thickness 150 µm

Type of adhesive type: nitrile rubber / phenolic resin

Type of liner type: glassine

## **Properties / Performance Values**

Bonding strength 7 N/mm²



