



tesa® 75515

125µm double-sided tackified acrylic transfer tape

Product Description

tesa® 75515 - Team 4965 Transfer 125µm is a conformable, tackified acrylic transfer tape with a thickness of 125µm. It is equipped with our proven and well-known tesa® 4965 adhesive which is transparent, ageing resistant and has a high initial tack. tesa® 75515 - Team 4965 Transfer 125µm therefore offers very good immediate grab to uneven surfaces and is suitable for a wide range of applications, such as lamination of lightweight, thin materials.

Several products are equipped with this unique and high performing tesa® 4965 adhesive and together these products make up Team 4965. This double-sided film tape assortment helps to easily select the most efficient tape based on customer demands, products, and processes.

Product Features

- Excellent conformability due to transfer tape design
- Very good initial adhesion to a wide variety of substrates
- Skin contact certification according to ISO 10993-5 and ISO 10993-10
- Very good temperature and humidity resistance
- Good die cutting properties
- Low VOC - measured according to VDA 278 analysis

Application Fields

tesa® 75515 - Team 4965 Transfer 125µm is suitable for mounting and lamination applications of flexible materials and lightweight parts.

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

Type of liner **glassine**
Weight of liner **80 g/m²**
Backing material **none**
Type of adhesive **tackified acrylic**

Color **transparent**
Color of liner **brown/blue logo**
Thickness of liner **70 µm**

Properties/Performance Values

Ageing resistance (UV) **very good**
Humidity resistance **very good**
Tack **good**

Temperature resistance long term **100 °C**
Temperature resistance min. **-40 °C**
Temperature resistance short term **200 °C**

Adhesion to Values

Steel (initial) **14 N/cm**
Steel (after 14 days) **12 N/cm**
Steel (after 3 days) **14 N/cm**

